

D5906-1 BODY

- NOTES:**
- 1) MATERIAL: 7075-T6/-T62/-T651 ALUMINUM PLATE, MAXIMUM 2.000" STOCK THICKNESS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 REF DART SPEC M7075T6S
 - 2) FINISH: HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK PRIOR TO PRIMING, MASK CONTACT AREA WITH D5909-1 BLADE (REF) WHERE INDICATED BY 2 PRIME PER DART QSI 005 4.2.1 USING MIL-PRF-23377 1-2 MILS
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: 1.68 lbs
 - 8) NON-DIMENSIONED FEATURES WITHIN 0.030 PER STEP FILE
 - 9) PILOT DRILL ONLY. REAM TO FINAL SIZE FOLLOWING FINISHING AND TOUCH UP BARE METAL WITH ELECTRICALLY CONDUCTIVE CHEMICAL FILM MATERIAL (ALODINE 600) PER MIL-DTL-5541.

RELEASED

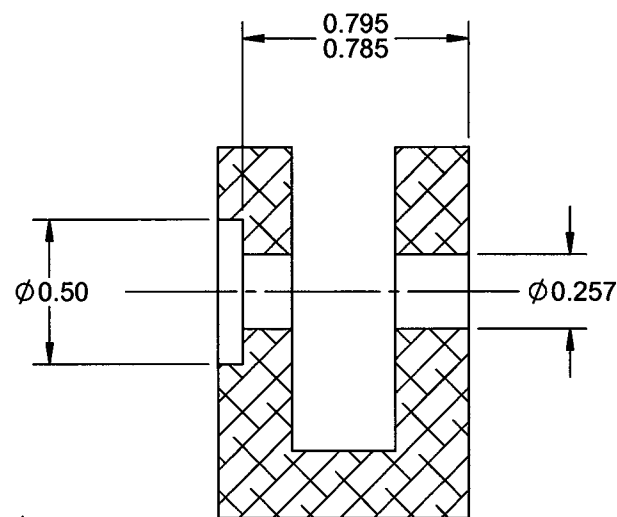
2021 MAR 03

H3 FCN 2021-30

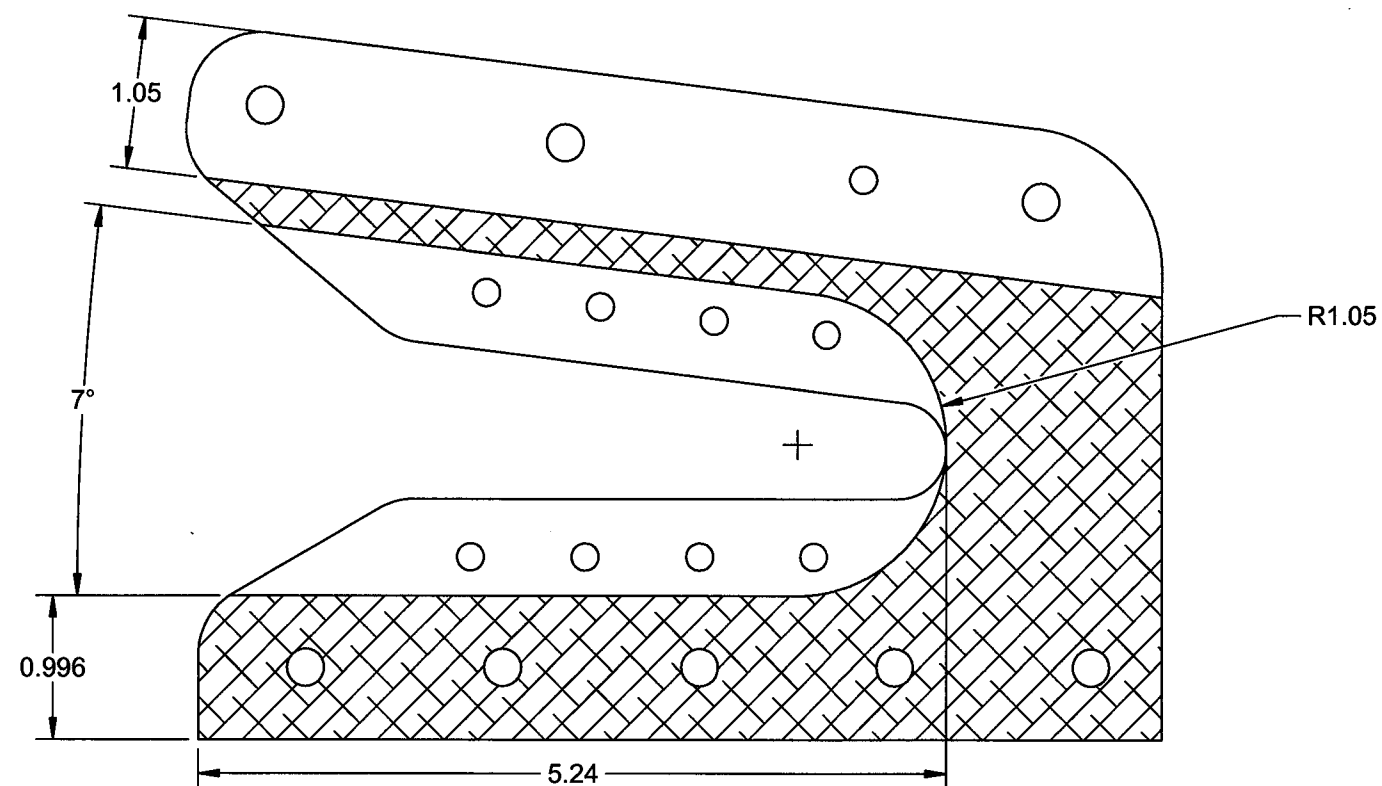
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APPROVED

B	ADDED MAXIMUM STOCK THICKNESS TO MATERIAL, CHANGE DEFLECTOR SLOT WIDTH (0.365/0.360 WAS 0.380/0.370)	ZF	21.01.04
A	NEW ISSUE	ZF	20.08.07
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO.	REV. B
MFG. APPR.	RQ	D5906	SHEET 1 OF 2
APPROVED	ML	TITLE	SCALE
DE APPR.	CP	BODY	NTS
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SECTION A-A
SCALE 2X, 3 PL



SECTION B-B

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2021 MAR 03 *CP*

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DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	JC	DRAWING NO. D5906	REV. B
MFG. APPR.	RQ		SHEET 2 OF 2
APPROVED	ML	TITLE BODY	SCALE
DE APPR.	CP <i>CP</i>		NTS
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